

Installation Instructions

250A TPN Direct Connection Kit

8GP1605-4DA40





<u>DANGER: LIVE PARTS ENCLOSED</u>. Ensure the unit is installed by a qualified competent person in accordance with all relevant legislation and regulations including building regulations and wiring regulations BS7671. If in doubt contact a qualified competent person.



IMPORTANT INFORMATION

Follow the instructions below before working on or inside the equipment.

- Turn off all power supplies
 - Always use a calibrated volt-sensing device to confirm the power is off.
 - · Replace all devices, doors and covers before turning on the power to this equipment.



- To avoid ingress of swarf and similar material, always remove gland plates to allow cutting/slotting for cable entries.
- Do not use power screwdrivers on electrical connections.

Failure to follow these instructions could result in serious injury or death.

DO NOT USE POWER TOOL SCREWDRIVERS ON ELECTRICAL CONNECTIONS

- 1) Remove shrouds and loosen slotted terminal screws x3 and offer assembly to busbar end connections. Please note direct connections are designed to fit under busbar end connection.
- 2) Fix the direct connection assembly to the back plate with screws provided.
- 3) Fully tighten terminal screws to secure to busbar (See table below for torque value).
- 4) Connect incoming cables to the large terminal cages at the lower end of assembly and tighten to the recommended torque as shown in the table below.
- 5) Fit the large top terminal shroud ensure that phase barriers are correctly located between the terminal cages at the main Busbar connection, and fix the shield with the screws.
- 6) Remove left hand neutral terminal cover, raise the 2 screws adjacent to the movable neutral link. Loosen link screw and slide to engage with 2 terminal screws, tighten screws (See table below for torque value) & replace neutral bar shroud.
- 7) Fit main incoming neutral cable to terminal and replace neutral terminal shroud

Note

• Before fitting all shields and the front cover, check the tightness of <u>all</u> connections, including factory made connections.

TERMINAL	Max Cable Capacity	TORQUE Nm
TERMINAL CAGE SCREWS	N/A	6Nm
TERMINAL CAGE GRUB SCREW	120mm²	12Nm
Neutral Bar Screws	25mm²	2.3Nm

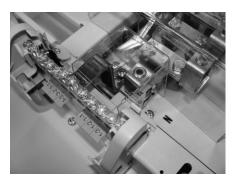


Fig.2

