



IMPORTANT INFORMATION

This unit should be installed by a qualified competent person in accordance with all relevant legislation and regulations including building regulations and wiring regulations BS7671. If in doubt contact a qualified competent person.

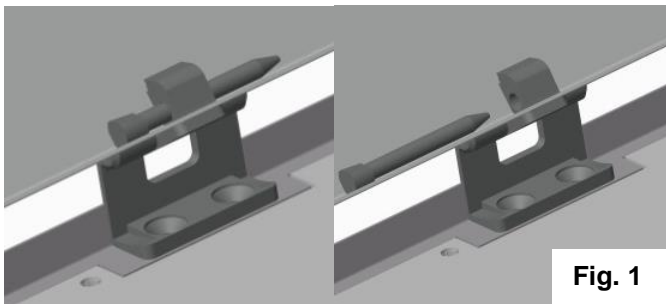
- Turn off all power supplying this equipment before working on or inside the equipment.
- Always use a properly rated volt-sensing device to confirm the power is off.
- Replace all devices, doors and covers before turning on the power to this equipment.
- To avoid ingress of swarf and similar material, always remove gland plates to allow cutting/slotting for cable entries.

Failure to follow these instructions could result in serious injury or death.

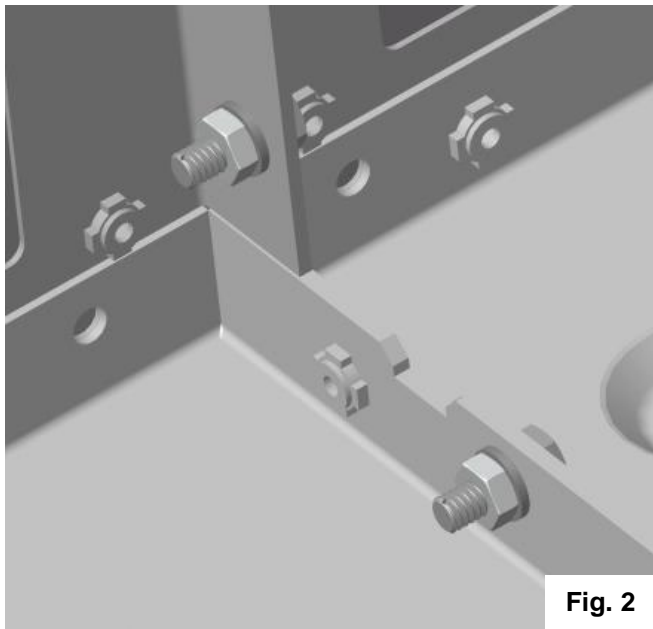
DO NOT USE POWER TOOL SCREWDRIVERS ON ELECTRICAL CONNECTIONS

Fitting Instructions

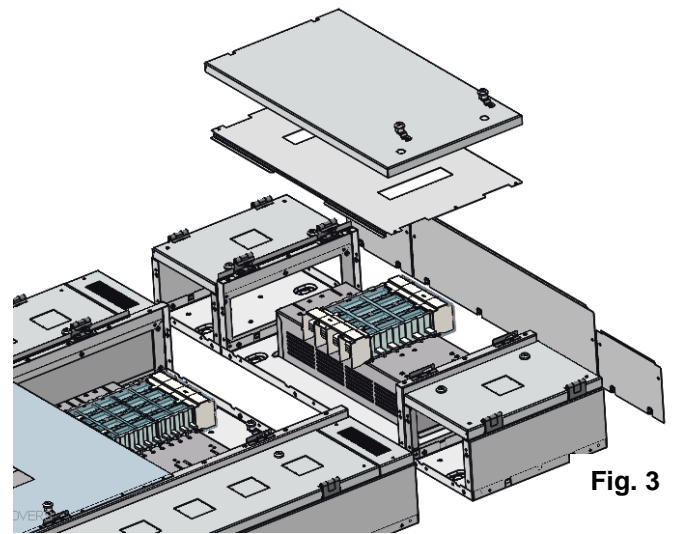
Before assembling the Add-On enclosure to the main panel, remove the door, front shield & the gland plate from the main panelboard & Add-On unit. To remove the door, refer to Fig. 1.



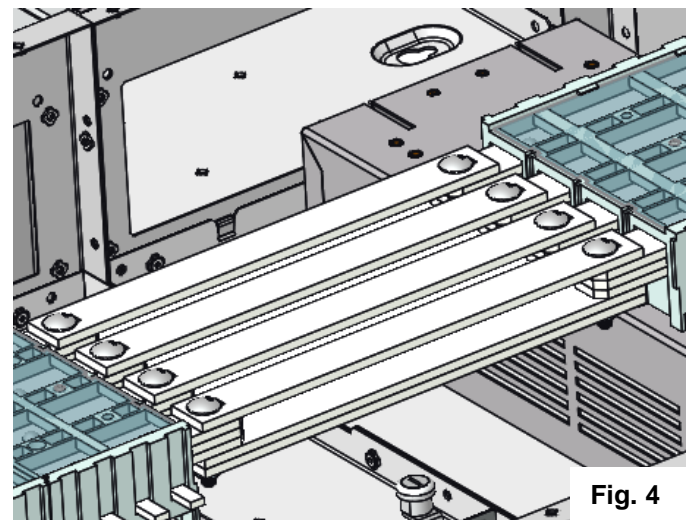
Attach the Add-On unit to the panelboard using M6 Nuts, bolts and contact washers supplied (19 places), refer to Fig.2 for details.



Remove the shield, door, and gland plate. Then start to fit the Add-On enclosure to the panelboard by referring to Fig. 3.



After the Add-On unit has been attached to the main panelboard, fit the busbar connections as shown in Fig. 4. M8 coach-bolts are to be fitted using the M8 fasteners provided.



Assemble busbar connection cover and interphase barriers as shown in Fig.5. Polycarbonate parts will need to be hand bent into shape. Snap fit rivets are to be used to connect all parts together (14 places).

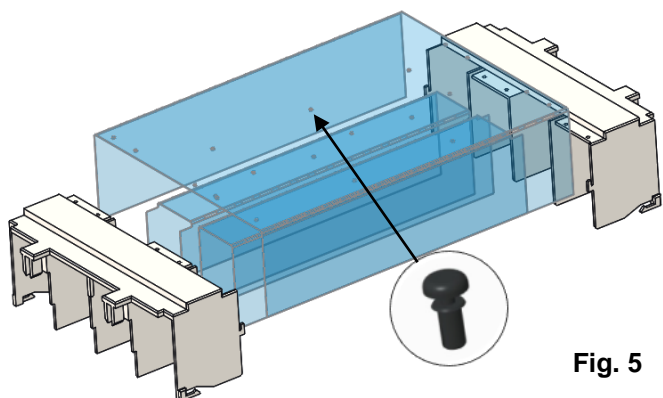


Fig. 5

Once the busbar covers are assembled, they can be fitted in one piece as shown in Fig. 6

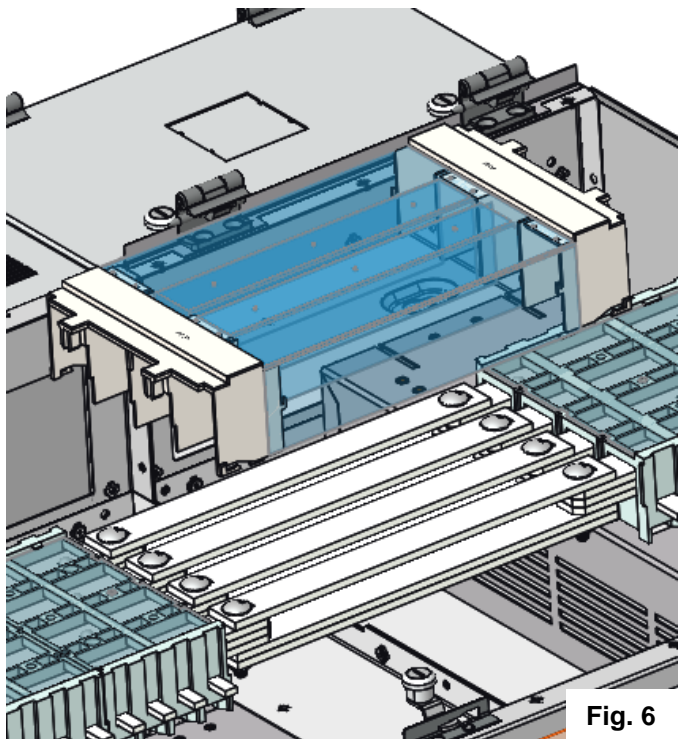


Fig. 6

After the Add-On unit has been attached and busbar links and shrouds have all been fitted, all covers, gland plates and doors need to be refitted. The gland plates originally fitted to the panelboard are to be re-used on the Add-On unit, refer to Fig.7 for details.

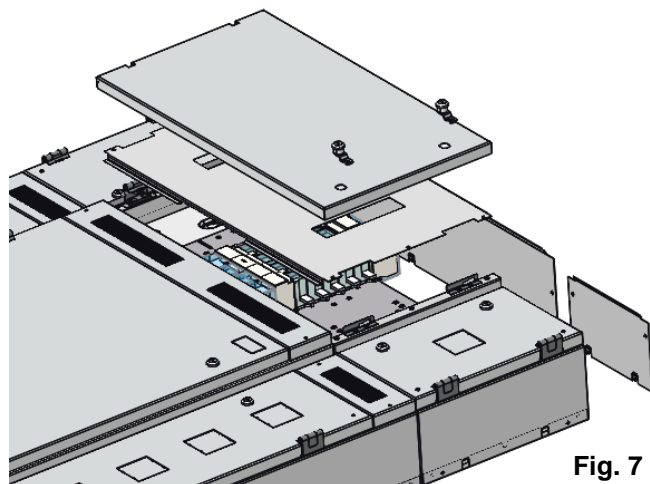


Fig. 7

Ensure that all nuts & bolts are tightened to the recommended torque as shown in the table below

Connection Type	Recommended Torque
M8 Nuts	20 Nm
M6 Bolt	13 Nm